

# AF-4 Type Series Air Vent Valve

for **Building Equipments**, **Factory Equipments**, etc.

Made of cast iron, 1.0MPa

Air vent valve for liquids. Automatically discharge air accumulated in piping and sealed tank, and smoothen the flow of fluid.



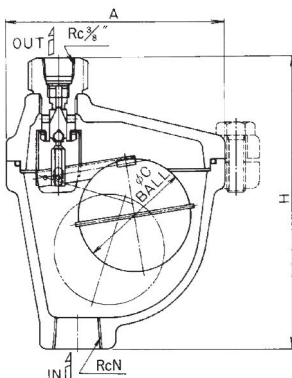
AF-4S Type



AF-4CN Type

## CONSTRUCTION (AF-4S, 4CN Type)

The structure of AF-4M Type is slightly different from the structure shown in the figure.



## FEATURES

- Head swinging valve disc for better air tightness.
- Comparatively larger discharge amount.
- Simple structure allowing easy maintenance.
- Nylon coating of AF-4CN Type, highly rust-resistant.

## SPECIFICATIONS

Type	Standard item	Nylon coating	Hot water
Model name	AF-4S	AF-4CN	AF-4M
Code name	AF4S-G	AF4CN-G	AF4M-G
Applicable fluid	Water, hot water & oil (S.G.:0.9 or over)	Water & hot water	Water, hot water & oil (S.G.:0.9 or over)
Fluid temperature	5~90°C	5~60°C	5~150°C
Applicable pressure	Max. 1.0MPa		
End connection	Screwed JIS Rc		
Materials	Body(Cast iron), Disc & Float(Stainless steel), Seat ring(Brass), Disc tip(Synthetic rubber)		Body(Cast iron) Disc, Float & Seat (Stainless steel)
Painting or coating for Body	Inside:Rust proof oil Outside:Metallic blue	Body & Cover:Nylon 11 coating	Inside:Rust proof oil Outside:Heat-resistant silver paint
Valve body pressure test	Hydraulic 1.75MPa		

\* In case of avoiding the rust, select AF-4CN, AF-5N, AF-10 and AF-17N Type Air vent valves.

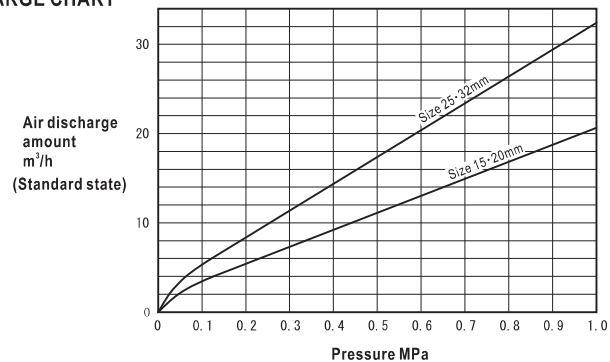
## DIMENSIONS

(mm)

Size	A	H	C	d	Mass(kg)
15(1/2")	114	154(150)	60	1/2"	3(2.8)
20(3/4")	114	154(150)	60	3/4"	
25(1")	130	169(165)	70	1"	4(3.8)
32(1 1/4")	130	169(165)	70	1 1/4"	

\* Figures in ( ) are for AF-4M Type.

## AIR DISCHARGE CHART



## POINTS FOR INSTALLATION

- Install the product vertically to pipe (deviation of verticality: 5°).
- Before installation, remove all foreign matters in pipe and equipment.
- Install stop valve at the inlet side to allow water supply to be stopped before maintenance works. Use sluice valve or ball valve that can be switched between water and air.
- The outlet side should be piped to waterspout as a countermeasure for possible water leakage. The end of the piping for discharge should not be submerged into water.
- Apply thermal insulation on air vent valve if:
  - ① There is risk of freezing.
  - ② For AF-4CN Type, there is a temperature difference of 40°C or more between the valve and ambient temperature.

## PIPING EXAMPLE

